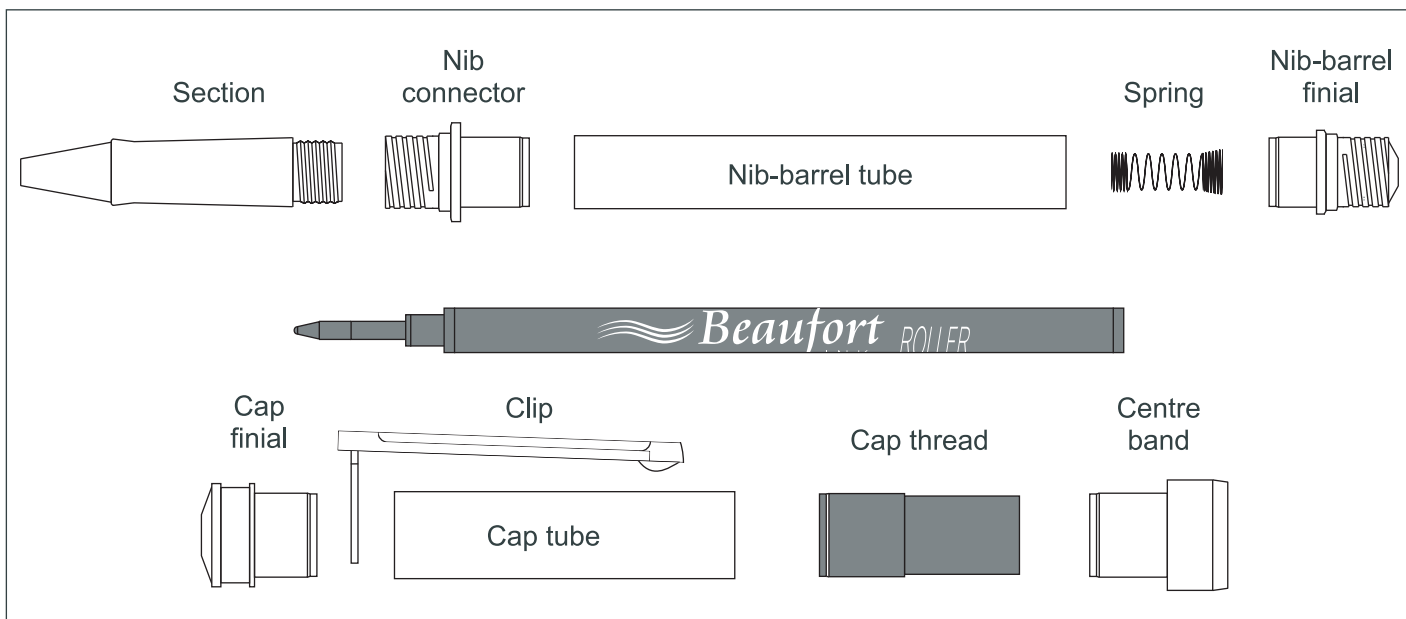


BEAUFORT LEVECHE Rollerball Kit – Notes



BLANK PREPARATION

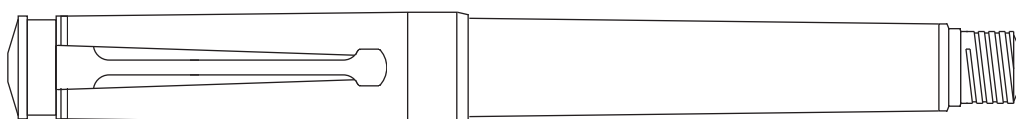
- Cap tube length = 46mm. Recommended drill size = 15/32
- Nib barrel tube length = 65mm. Recommended drill size = 25/64

MOUNTING ON THE LATHE

- The cap finial, centre band, nib connector and nib-barrel finial are all different diameters. If using bushes, identify the two that fit the cap tube - the larger one is for the centre band and the smaller one is for the cap finial. The remaining two fit the nib barrel tube - the larger one is for the nib connector and the smaller one is for the the nib-barrel finial.

ASSEMBLY

- Push the spring into the nib-barrel finial before you begin. The wider end of the spring goes in first and is designed to be *just* held in place by the finial to prevent it being lost by the end user of the pen when replacing a refill.
- In the interests of grain alignment, note that the cap thread starts in either of two opposite positions.
- By design, the clip gasket is a snug fit on the cap finial, to ensure it does not spin on the assembled cap. Push it onto the finial tenon by hand a short way, and once you are happy with the alignment of the clip in your cap barrel, the finial and clip can be pressed home in one operation.



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